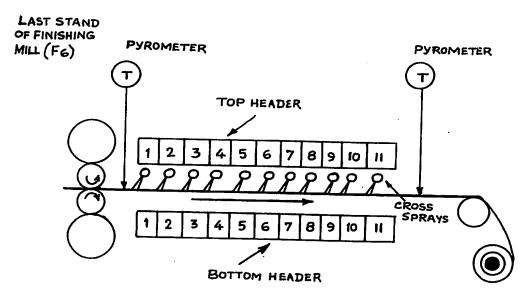


Fig. 1



DOWN COILER

Fig. 2

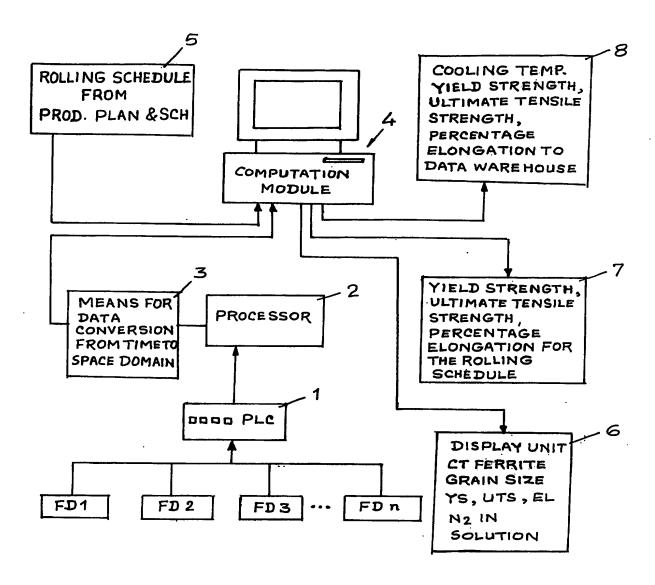
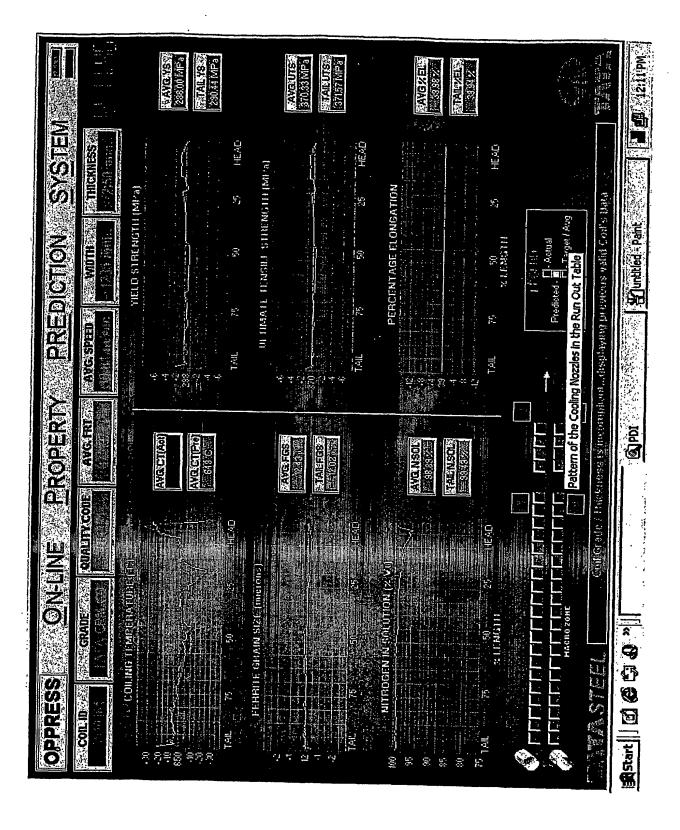


Fig. 3



F19.4

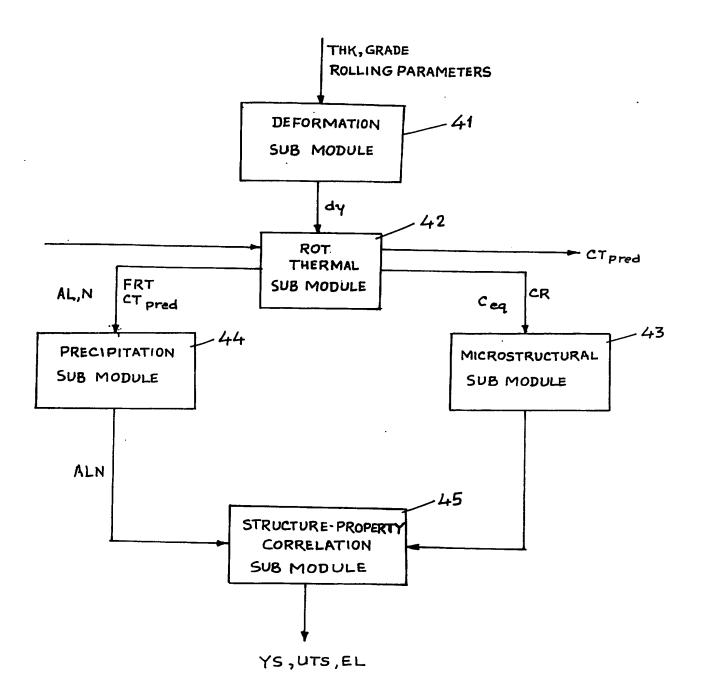
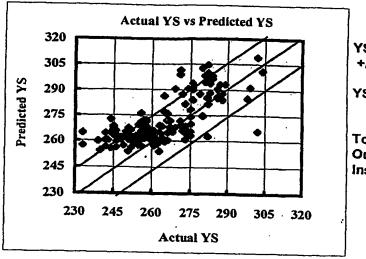


Fig. 5

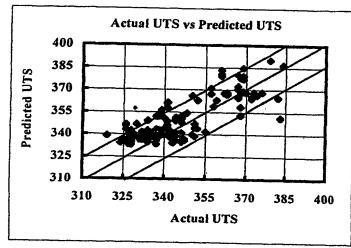
Data Compare Between 09/10/2003 And 12/10/2003



YS Accuracy +/- 15 Mpa

YS Reliability 75%

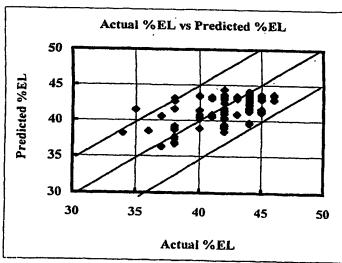
Total Points 152 Outside Points 38 Inside Points 114



UTS Accuracy +/- 15 Mpa

UTS Reliability 87%

Total Points 152 Outside Points 20 Inside Points 132



%EL Accuracy +/- 5 %

%EL Reliability 98%

Total Points 152 Outside Points 3 Inside Points 149

Fig. 6